

PRODUCT CHARACTERISTIC SHEET and COC

Material: LEXAN® OVERLAMINATE

Part Nos: LEX51350CV, LEX52450CV, LEX55150CV

General Description: Clear LEXAN® with an embossed velvet texture and a clear permanent acrylic adhesive. Use for overlaminating. This laminate has excellent heat stability and resistance to scratches and finger prints. It is rated as a 5 year UV stable film with UV inhibitors to prolong the color of the graphics. It has a polyester liner for smoother lamination.

Thickness:	5 mil. Lexan®, plus 2.0 mils of adhesive.
Outdoor Life:	UV stable* for 5 years
Shelf Life:	2 years stored at 70°
Service Temperature Range:	(-40° F to 212° F)
Minimum Application Temp.:	50° F

Adhesive Properties:

General purpose permanent acrylic pressure sensitive adhesive works on most surfaces.

Tests performed | results:

Ultimate Peel from	Average OZ/IN	Test Method
Stainless Steel	110	
Cohesive Properties (1 sq. in. x 1 kg)	100 + Hours	
Tack (gm/sq cm)	570	